

# Excavator Control Pattern Switching Instructions

## Quick Start Guide

*The ISO pattern is what John Deere commonly uses. The SAE (G) pattern is what CAT commonly uses.*

### 1. Caterpillar Units

- **Older CAT Models** – On the control display, press the icon that has intersecting arrows. **Select pattern 1 for CAT and select pattern 2 for John Deere.**
- **Newer CAT Models** – On the control display, press the icon that looks like a piece of paper. Select **Control Mode**. Select **Control Pattern**. Select **Pattern 1 for CAT** and select **Pattern 2 for John Deere**.

### 2. Takeuchi Units

- **TB216** – Use the machine key to open the panel below the seat (rear kick panel). Locate the dial with a lever on it. Loosen the wingnut. **The lever in the “up” position is ISO pattern, the lever in the “down” position is the G pattern.** After selecting the desired pattern, tighten the wingnut and close the panel.
- **TB230** – On the passenger side of unit, lift the service door. Located toward the bottom is the pattern dial. Loosen the wingnut; **Pushing dial to the right is the ISO pattern, pushing dial to the left is G pattern.** After selecting the desired pattern, tighten wingnut and close service door.
- **TB235** - On the passenger side of unit, lift the service door. Located toward the bottom is the pattern dial. Loosen the wingnut; **Pushing dial to the right is the ISO pattern, pushing dial to the left is G pattern.** After selecting the desired pattern, tighten wingnut and close service door.
- **TB290** – Lift up the rubber floormat in the cabin. The panel closest to the floor will lift up and reveal the pattern dial. Loosen the wingnut; **Turning lever to the left will be ISO pattern. Turning lever to the right will be G pattern.** Tighten wingnut and close service door.

